

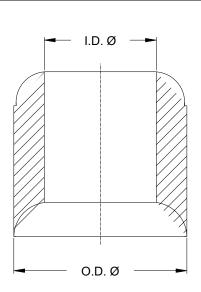
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STEATITE INTERLOCKING BEADS

Material: C220 | Uncommon Dimensions





		DIAME	TER IN M.M.	QUANTI	ΓΥ (APR.)	ТО	TAKE
CODE NO.		I.D. Ø	O.D. Ø	PER FOOT	PER KG.	WIRE GAUGE	WIRE SIZE IN M.M.
BIDL30001	SCS/1	1.4	3.3	90	18000	18	1.22
BIDL30002	SCS/2	1.8	4.2	70	9500	16	1.63
BIDL30003	SCS/3	2.3	5.3	60	5000	14	2.03
BIDL30004	SCS/4	3.2	7.0	50	2500	12	2.64
BIDL30005	SCS/5	3.2	8.5	40	1200	11	2.95
BIDL30006	SCS/6	4.0	10.0	35	800	9	3.66
BIDL30007	SCS/7	4.5	11.2	30	500	8	4.06
BIDL30008	SCS/8	5.5	12.7	25	400	6	4.88
BIDL30009	SCS/9	6.0	13.0	20	350	4	5.89
BIDL30010	SCS/10	4.5	7.5	50	2500	9	3.66
BIDL30011	SCS/11	5.5	8.6	40	1500	6	4.88
BIDL30012	SCS/ 12/13	6.6	10.2	40	1200	3	6.04

Note:

Dimensions for height of Beads

Code No. BIDL30001 to BIDL30009 Height of Beads is O.D. +0.5 Code No. BIDL30010 to BIDL30012 Height of Beads is O.D. -0.5

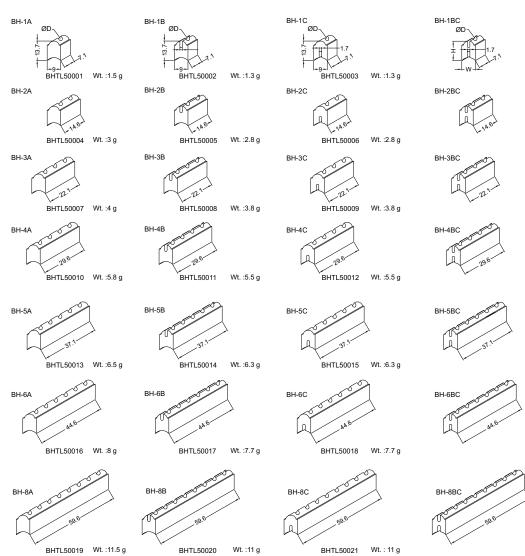


STEATITE CERAMIC BAND HEATER (REGULAR)

Material: C221 | Uncommon Dimensions



All dimensions are in M.M. Tolerances for width ± 0.3 mm, or 2% whichever is greater Tolerances for length ± 0.50 mm for all tolerances for holes and slots ± 0.15 mm Bow allowances 0.15mm or 0.5% of the length



Dimensions	Size
Ι	13.7
W	9.0
ØD	4.75
S	1.7

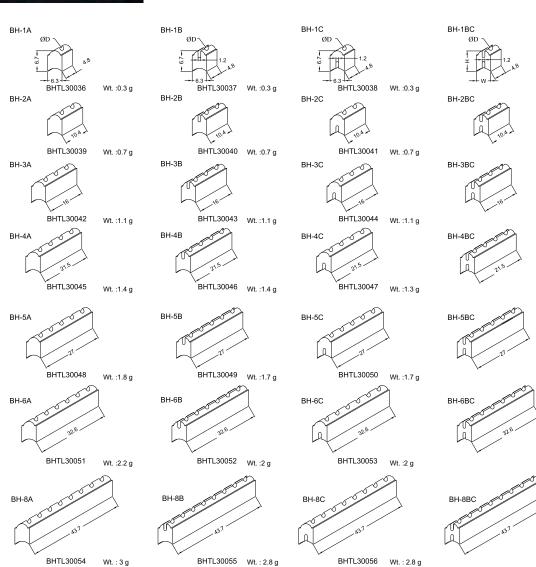


STEATITE CERAMIC BAND HEATER (SMALL)

Material: C220 | Uncommon Dimensions



All dimensions are in M.M. Tolerances for width ± 0.3 mm and height ± 0.2 mm, or 2% whichever is greater Tolerances for length ± 0.50 mm for all tolerances for holes and slots ± 0.15 mm Bow allowances 0.15mm or 0.5% of the length



Dimensions	Size
Ι	6.7
W	6.3
ØD	2.75
ς	12

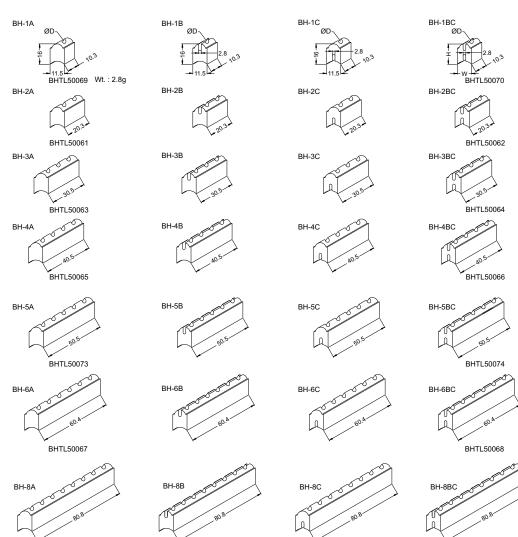


STEATITE CERAMIC BAND HEATER (LARGE)

Material: C221 | Uncommon Dimensions



All dimensions are in M.M. Tolerances for width ± 0.3 mm, or 2% whichever is greater Tolerances for length ± 0.50 mm for all tolerances for holes and slots ± 0.15 mm Bow allowances 0.15mm or 0.5% of the length



Dimensions	Size
Η	16.00
W	11.50
ØD	8.10
S	2.8

BHTL50075

BHTL50076



STEATITE CERAMIC BAND HEATER (EXTRA LARGE)

Material: C221 | Uncommon Dimensions



All dimensions are in m.m. Tolerances for width ± 0.3 mm, or 2% whichever is greater Tolerances for length ± 0.50 mm for all tolerances for holes and slots ± 0.15 mm Bow allowances 0.15mm or 0.5% of the length



BH-1B

BH-2B

BH-3B

BH-4B

BH-5B

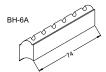
BH-6B

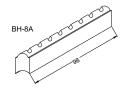


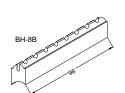


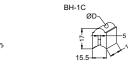






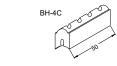




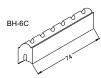


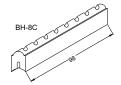












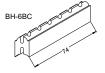


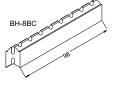












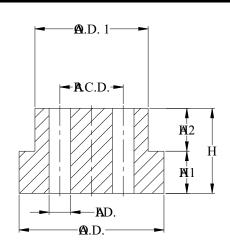
Dimensions	Size
Ι	17.00
W	15.50
ØD	8.00
S	5.00



STEATITE CARTRIDGE HEATERS

Material: C221 | Uncommon Dimensions





CODE NO.	CH. NO.	O.D.	I.D.	Н	H1	H2	O.D.1	P.C.D.
CHTL50001	8	8.00	1.60	4.00	2.00	2.00	6.50	2.80
CHTL50002	10	10.00	2.50	6.00	3.00	3.00	8.00	3.70
CHTL50003	12	13.00	3.00	7.00	4.00	3.00	11.00	5.60
CHTL50004	8B	8.00	1.60	8.00	4.00	4.00	6.50	2.80
CHTL50005	10B	10.00	2.50	12.00	6.00	6.00	8.00	3.70
CHTL50006	12B	13.00	3.00	12.00	6.00	6.00	11.00	5.60
CHTL50007	14	14.00	3.60	12.00	6.00	6.00	12.00	5.00
CHTL50008	16	16.00	4.20	10.00	5.00	5.00	14.50	7.00
CHTL50016	P9	10.00	2.50	9.00	5.00	4.00	8.00	3.50
CHTL50017	P8	12.50	2.50	9.00	5.00	4.00	10.40	4.50
CHTL50029	P13	17.00	3.50	12.00	5.00	7.00	14.00	8.00
CHTL50030	P101	19.90	4.20	12.00	5.00	7.00	17.90	9.80
CHTL50048	P28	25.80	4.30	12.00	5.00	7.00	22.50	11.50

Note:

1) All dimensions are in M.M.

2) Dimensional tolerance: Up to 5mm: ± 0.15

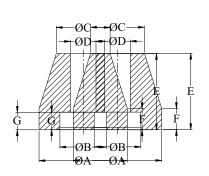
From 5 to 10mm: ±0.20 Over 10mm: ±2%

* Detailed drawing availabe on request



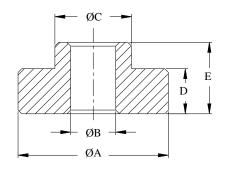
STEATITE CAPACITOR BUSH & GROMET

Material: C220 | Uncommon Dimensions





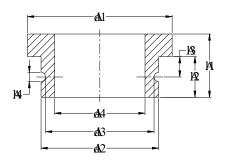
CAPACITOR BUSH TOP											
CODE NO A B C D E F G WEIGHT											
CAPL50002	19.7	10.4	12.0	5.7	17.0	4.7	3.9	7.7			
CAPL50004	28.0	16.4	15.8	6.5	18.5	3.0	4.0	15.7			
CAPL50006	31.3	21.2	13.8	8.2	28.7	8.5	4.8	28.6			
CAPL50008	39.8	23.5	18.0	10.5	27.0	2.7	8.0	49.5			

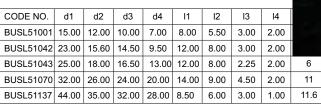




CAPACITOR BUSH BOTTOM

CAPACITOR BUSH BOTTOM										
CODE NO A B C D E WEIGHT										
CAPL50001	20.0	6.0	10.2	6.0	9.5	5				
CAPL50003	27.0	6.7	15.1	7.5	11.0	13				
CAPL50005	CAPL50005 32.2 8.3 20.0 8.5 13.5 20.5									
CAPL50007	CAPL50007 38.7 10.5 19.2 8.3 14.8 29									









BOBBIN

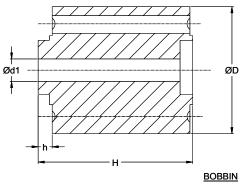


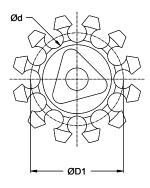
ITEM	BOBBIN	TOP	воттом	ITEM	ØD	ØD1	Ød	Ød1	Н	h	Weight
	70		20110	BOBBIN	25.60	16.50	5.50	4.50	53.00	3.00	in gřm. 31
Ø25 MM BOBBIN				TOP	25.00	15.00	4.00	4.00	14.50	2.50	8.3
6 HOLES	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			воттом	25.00			4.00	10.00		8.6
GO4 MM				BOBBIN	31.00	20.40	5.00	5.15	51.00	1.10	46
Ø31 MM BOBBIN				TOP	29.20	18.60	4.65	4.50	22.60	5.00	31
8 HOLES	\2 <u>1</u> 5\			воттом	31.00	20.40	5.00	5.50	14.20		11.2
Ø36 MM	00		600	BOBBIN	36.00	25.00	6.50	6.80	58.00	3.00	65
BOBBIN	203		(0.0)	TOP	34.00	25.00	6.50	5.50	27.00	6.00	58
8 HOLES	\SUZ.		(659)	воттом	34.00	25.00		6.50	15.00		17.6
Ø38.5 MM	~0002 -			BOBBIN	38.50	28.00	4.20	5.80	53.50	2.50	
BOBBIN 12 HOLES	3000			TOP							
12 HOLES	SWE			воттом							
Ø44 MM	ATT.		6000	BOBBIN	44.00	35.30	6.30	7.50	55.00	4.00	93.5
BOBBIN 12 HOLES				TOP							
12110220	45TP.			воттом	44.00	35.30	3.00	7.50	12.00		26.8
Ø45 MM	72255V			BOBBIN	45.00	34.00	6.00	4.00	55.00		112
BOBBIN 12 HOLES	332 250 250 250			TOP							
	~<5502,			воттом							
Ø46 MM	2920	(R)	0000	BOBBIN	46.00	33.00	6.00	8.00	55.00	4.00	94
BOBBIN 12 HOLES				TOP	46.00	35.00	4.50	7.00	26.50	6.50	93.5
	alla		•••	воттом	46.00	35.00	3.50	7.00	14.00		26.6
Ø47 MM	250 Eg	(@·@)		BOBBIN	46.50	34.60	6.20	12.20	52.30	3.60	89.5
BOBBIN 12 HOLES		((TOP	46.50	31.00	3.50	4.80	27.00	8.60	102
	_&B.			воттом							
Ø52 MM	STEE S	(°°°)		BOBBIN	50.50	38.00	7.00	13.00	53.50	3.50	107
BOBBIN 12 HOLES	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			TOP	50.00	36.00	4.00	5.00	27.30	9.30	
	<u> </u>			воттом							
Ø57 MM BOBBIN	4000			BOBBIN	57.00	44.20	7.30	7.80	51.50	2.70	127
12 HOLES	\$200 X			TOP							
	ako			воттом	57.00	44.00	4.00	6.20	12.50		43.5

Any other shape can be made to order

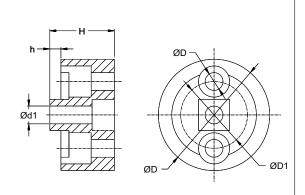


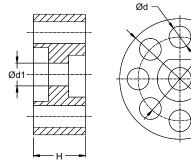
BOBBIN





THIS DRAWINGS ARE ONLY MODEL. PLEASE REQUEST FOR DETAIL DRAWINGS.

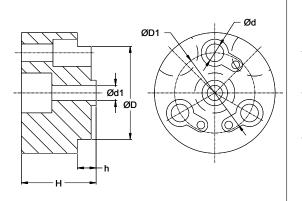


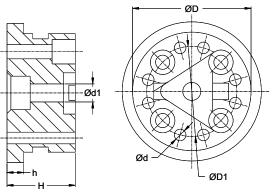


BOBIN TOP-TYPE:A

BOBIN BOTTOM

ØD1





BOBIN TOP - TYPE : B

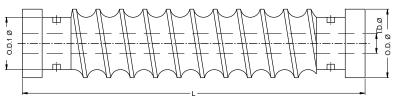
BOBIN TOP - TYPE:C



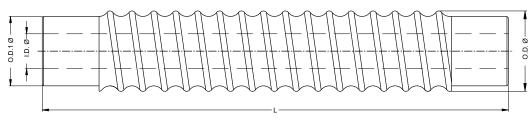
FORMERS (RESISTANCE)

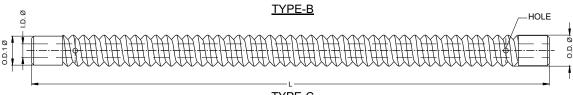
Material: C510





TYPE-A





TYPE-C

TYPE	L	O.D. Ø	0.D.1 Ø	I.D. Ø	WEIGHT IN GRM
Α	190.00	38.00	28.00	10.00	300
В	186.00	44.00	38.00	9.50	422
В	271.00	44.00	38.00	22.00	450
В	365.00	44.00	38.00	22.00	615
С	250.00	15.00	14.50	6.50	54

Specification:

Material: Cordio-Sillimanite (Refractory) C-510. Colour off white.

Note:

1) All dimensions are in M.M.

2) Dimensional tolerance: Up to 5mm: ± 0.2

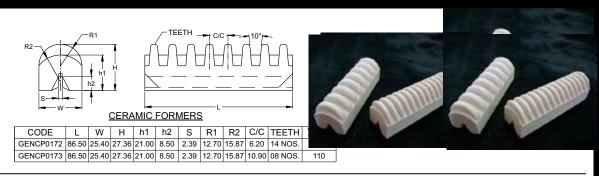
From 5 to 10mm: ±0.3 Over 10mm: ±2%

* Detailed drawing availabe on request



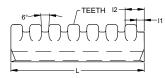
FORMER (RESISTANCE)

Material: C410









GLAZE FORMERS

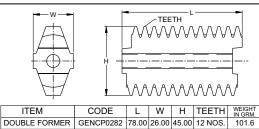
CODE	L	l1	12	h1	h2	S	R1	R2	TEETH	WEIGHT IN GRM.
GENCP1262	86.50	2.50	6.17	5.00	12.50	2.80	12.50	16.00	14 NOS.	92
GENCP1263	86.50	5.00	12.36	5.00	12.50	2.80	12.50	16.00	07 NOS.	89.5
GENCP1271	86.50	2.80	7.27	5.00	12.50	2.80	12.50	16.00	12 NOS.	91

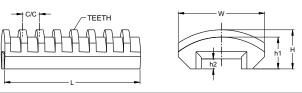


CODE	L	W	Н	h1	h2	h3	S	C/C	TEETH	WEIGHT IN GRM.
GENCP1267										55
GENCP1268	71.50	25.50	18.50	13.50	11.30	7.00	4.40	9.00	08 NOS.	55.5
GENCP1269	71.50	25.50	18.50	13.50	11.30	7.00	4.40	6.60	11 NOS.	54









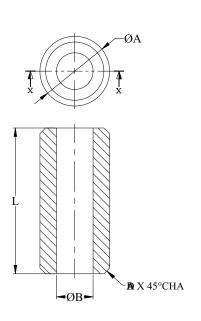
ITEM	CODE	L	W	Н	h1	h2	C/C	TEETH	WEIGHT IN GRM.
RECTANGLE FORMER	GENCP0344	74.50	47.50	21.50	17.50	5.50	9.40	8 NOS.	110
RECTANGLE FORMER	GENCP0345	74.50	47.50	21.50	17.50	5.50	7.45	10 NOS.	111
RECTANGLE FORMER	GENCP0346	74.50	47.50	21.50	17.50	5.50	6.80	11 NOS.	113.5

Any other shape can be made to order



ROUND BARRELS

Material: C221 | Zircor or Aluminia 70%





	ROUND BARREL												
CODE NO.	ITEM	ØA ±0.05	ØB ±0.50	L ±0.50	D x 45° CHA.	WEIGHT IN GRM.							
BRLCP0040	15 AMP	12.17	6.40	28.50	1.00	5.4							
BRLCP0041	30 AMP	20.04	10.70	48.00	1.00	25.3							
BRLCP0096	60 AMP	24.00	14.00	49.00	1.00	34.2							
BRLCP0042	100 AMP	22.00	12.30	48.00	1.00	29							
BRLCP0043	200 AMP	30.04	17.40	54.00	2.00	60							
BRLCP0134	T1	13.40	8.00	49.70	1.50	10.5							
BRLCP0135	T2	21.10	14.00	55.80	1.50	27							
BRLCP0032	14 x 51	12.70	6.50	48.00	1.00	11							
BRLCP0092	22 x 58	20.40	12.80	53.50	2.00	24.7							
BRLL50159	10 x 38	9.60	5.00	37.00	1.00	5							
BRLMI0189	14 x 51 SPECIAL	12.70	8.50	48.70	1.50	8.5							

Note:

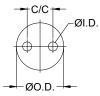
All dimensions are in M.M.
 Bursting strength: 60KG/CM²
 Breaking strength: 100KG/CM²
 Detailed drawing available on request



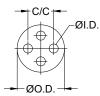
CORDIERITE TUBE (MULTI HOLE TUBE)

Material: C511



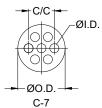


C-2						
С	-2					
O.D.	I.D.					
6.0	1.5					
6.5	2.0					
8.0	2.5					
8.0	2.6					
9.5	3.0					
11.5	3.5					
12.0	3.0					
12.0	4.0					
13.0	3.0					
14.0	4.0					
15.0	4.0					
16.0	4.0					
18.0	4.5					



C-4

C-4						
O.D.	I.D.					
6.0	1.5					
7.0	1.9					
8.0	2.0					
8.0	2.4					
8.5	1.5					
8.5	2.0					
9.0	2.0					
9.5	2.7					
10.0	3.0					
11.0	2.2					
11.5	2.2					
12.0	3.0					
12.0	3.3					
12.0	3.5					
13.0	4.0					
14.0	3.5					
14.0	4.0					
15.0	3.5					
17.0	3.0					
17.0	5.0					
19.0	3.5					



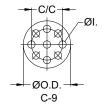
-7
<u>I.D.</u>
1.5
1.6
1.8
2.2
2.2
2.4
2.2
2.7
3.0
3.0
3.3
2.0
3.5
3.5
3.5
4.0
3.8
4.2
3.3
3.5
4.5
4.5
5.0
5.0
5.0

23.0

25.0

5.0

5.3



C-9						
O.D.	I.D.					
17.0	3.0					
18.0	3.0					
18.5	3.3					
18.5	3.5					
23.0	4.0					
24.0	4.0					
25.5	5.0					
26.5	5.3					
28.5	6.0					
33.7	5.8					
36.0	6.5					

Note:

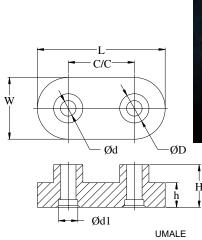
- 1) All dimensions are in M.M.
- 2) Dimensional tolerance:
- Ø O.D.:+0.00/-0.50
- Ø I.D. :+0.1/-0.20
- Length: +2%
- 3) Maximum length available
- up to 5.9mm :50mm From 6 to 11.9 :150mm From 12 to 20mm and

above :300mm

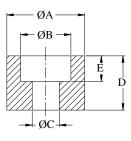


IRON CONNECTORS

Material: C220 / C221



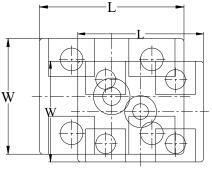


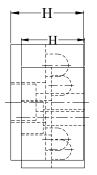


 $\underline{\text{FEMALE}}$

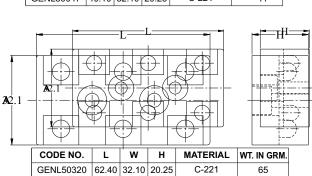
	CODE NO.	L	W	C/C	ØD	Ød	Ød1	Н	h	WT. Grm.
	BUSL30039	35.00	17.00	19.00	9.00	4.50	10.00	11.50	5.50	7.8
	BUSL30040	35.00	17.70	19.00	8.50	4.80	9.50	11.40	4.50	7.5
	BUSL30069	35.00	17.40	19.00	10.00	5.00	8.50	11.50	4.50	8
()	BUSL30097	35.00	17.00	18.90	8.00	4.25	8.70	11.70	6.75	8.2
	BUSL50106	35.00	16.00	19.00	9.00	5.30	7.50	11.00	7.00	9

CODE NO.	ØA	ØВ	ØС	D	E	WT. Grm.
BUSL30028	15.80	10.20	5.50	11.00	5.20	-
BUSL30030	17.25	10.20	5.50	11.00	5.20	-
BUSL30038	17.00	12.20	4.90	7.80	5.90	2.7
BUSL30041	16.00	9.90	4.80	8.00	5.90	-
BUSL50057	14.80	11.65	6.50	8.15	4.80	2
BUSL50059	9.00	6.80	3.30	5.15	3.30	-
BUSL50061	13.10	9.90	5.50	7.10	4.00	1.5
BUSL30098	16.00	9.75	4.75	7.50	5.00	2.7
BUSL50107	15.00	9.50	5.10	6.00	3.00	2.2





CODE NO.	L	w	Н	MATERIAL	WT. IN GRM.
GENL50047	40.10	32.10	20.25	C-221	41

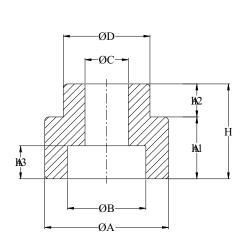






STEATITE CERAMIC BUSH MALE & FEMALE

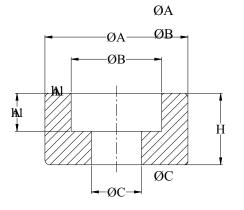
Material: C221





CERAMIC BUSH MALE									
CODE NO	А	В	С	D	Н	h1	h2	h3	WEIGHT IN GRM
BUSL50136	30.00	22.00	13.00	21.00	23.00	15.00	8.00	7.00	24
BUSL50146	33.00	19.00	10.50	18.50	23.80	16.00	7.80	8.00	30
BUSL50135	40.00	27.50	16.90	25.80	33.00	21.00	12.00	12.00	55
BUSL50134	41.00	24.50	12.80	23.00	29.00	20.00	9.00	10.00	61
BUSL50150	36.00	19.00	10.50	18.50	23.80	16.00	7.80	8.00	38.5



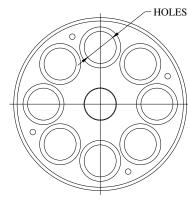


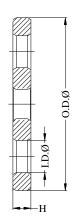
CERAMIC BUSH FEMALE										
CODE NO	Α	В	С	Н	h1	WEIGHT IN GRM				
BUSL50147	33.00	19.00	10.50	16.00	8.00	33				
BUSL50144	41.00	24.50	12.80	20.00	10.00	56				
BUSL50151	36.00	19.00	10.50	16.00	8.00	36				



DISCMaterial: C510





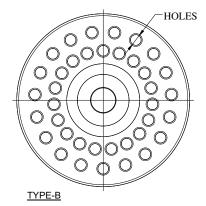


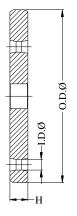
TY	Ρ	E	-/

CODE NO.	O.D. Ø	I.D. Ø	Н	NOS.OF HOLES	WEIGHT IN GRM.
GENCS0358	93.00	18.50	12.00	06	108.6
GENCS0122	110.00	19.00	12.00	08	152.8
GENCS0107	132.00	29.00	14.00	06	239.4
GENCS0150	145.00	34.00	16.00	06	303.7
GENCS0119	152.00	34.00	16.00	06	322.5

CODE NO.	O.D. Ø	I.D. Ø	Н	NOS.OF HOLES	WEIGHT IN GRM.
GENCS0254	154.00	29.00	16.00	08	376.8
GENCS0176	162.00	29.00	16.00	08	449.6
GENCS0166	170.00	29.00	16.00	08	459.3
GENCS0259	180.00	34.00	16.00	08	468.1







CODE NO.	O.D. Ø	I.D. Ø	Н	NOS. OF HOLES	WEIGHT IN GRM.
GENCS0144	130.00	9.50	16.00	18	288
GENCS0149	152.00	9.50	16.00	30	432
GENCS0256	154.00	9.50	16.00	38	418.7
GENCS0115	158.00	9.50	16.00	38	430

Specification:

Material: Cordio-Sillimanite (Refractory) C-510. Colour off white.

Note:

1) All dimensions are in M.M.

2) Dimensional tolerance: Up to 5mm: ± 0.2

From 5 to 10mm: ±0.3 Over 10mm: ±2%

* Detailed drawing availabe on request



GENBA0362 150.00 50.00 20.00 462

ABRASION RESISTANCE TILES OF HIGH ALUMINA IN APPLICATION : CHUTES - WHERE COOL CLAY, CEMENT PLANTS, PO

BASES &



LAMP HOLDERS

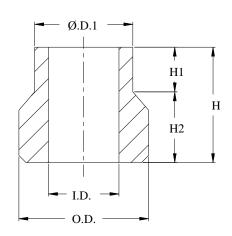
ALUMINA CATALYST BASES & TOWER



STEATITE ENDSEALING BUSH

Material: C221





	1						
CODE NO.	ARTICLE	O.D.	I.D.	Н	H1	H2	O.D.1
ESBL50036	ESB:7	8.00	3.80	7.75	2.00	5.75	5.30
ESBL50003	ESB:9	8.60	4.30	8.00	2.00	6.00	6.00
ESBL50004	ESB:13(4)	8.25	4.20	10.60	4.50	6.10	6.40
ESBL500X2	ESB:14	6.90	3.60	10.00	4.50	5.50	5.30
ESBL50006	ESB:16(3)	8.30	3.20	11.00	4.50	6.50	6.40
ESBL500X3	ESB:17(3)	7.70	3.20	9.00	4.40	4.60	5.60
ESBL50014	ESB:20(3)	7.70	3.20	9.75	3.80	5.95	5.70
ESBL50005	ESB:21(4)	10.50	4.20	12.00	5.00	7.00	8.00
ESBL50008	ESB:21(5)	10.50	5.20	12.00	5.00	7.00	8.00
ESBL50009	ESB:22(6)	12.50	6.20	13.50	5.50	8.00	10.00
ESBL50010	ESB:24(6)	14.00	6.20	13.50	5.50	8.00	11.00
ESBL50011	ESB:26(6)	16.00	6.20	13.50	5.50	8.00	13.00
ESBL500X4	ESB:24(7)	14.00	7.20	13.50	5.50	8.00	11.00
ESBL50031	ESB:157	7.90	4.25	10.00	4.50	5.50	6.00
ESBL500X6	ESB:159	6.25	2.85	8.00	3.70	4.30	5.00
ESBL50022	ESB:SMALL	8.50	4.40	8.00	2.80	5.00	6.00
ESBL500X7	ESB:BIG	10.70	5.10	12.00	5.00	7.00	8.20

Note:

All dimensions are in M.M.

Figure shown in bracket under article is the dia \varnothing of wire that can be accommodated in that E.S.B. Revison No. :-02



CUSTOM MADE PRODUCTS & POROUS CAP

Uncommon Dimensions



Elephant Tooth



Switch Base



Ceramic Ring with Hole



Heating Plate



Ceramic Block



Porous Cap for Aeronautical Use



Cuplocks & other Items



Ferrules



Furnace Fuse Holders



Item with Metal Parts



Stand Offs



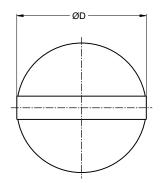
Glazed & Unglazed Bush



GRINDING MEDIA & LINING BRICK

Material: C221/C-112

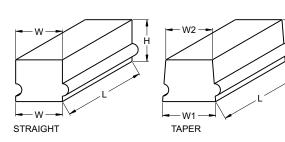
GRINDING MEDIA



ITEM	CODE NO.	ØD	Weight in grm.
BALLØ10.00	MEDL50024	10.00	1.3
BALLØ12.00	MEDL50025	12.00	2.5
BALLØ15.00	MEDL50040	15.00	4
BALLØ19.00	MEDL50044	19.00	9
BALLØ20.00	MEDL50026	20.00	10
BALLØ24.00	MEDL50043	24.00	20
BALLØ25.00	MEDL50027	25.00	22
BALLØ37.00	MEDL50036	37.00	71
BALLØ40.00	MEDL50045	40.00	
BALLØ50.00	MEDL50031	50.00	190
BALLØ60.00	MEDL50035	60.00	315

LINING BRICK

(TOUNGE & GROOVE OR PLAIN) FOR BALL MILL LINING



	LINING E	BRICKS		
STRAIGHT	W	W	Н	L
150 - 50	50	50	50	150
115 - 50	50	50	50	115
75 - 50	50	50	50	75
35 - 50	50	50	50	35
TAPER	W1	W2	Н	L
150 - 50	56	50	50	150
115 - 50	56	50	50	115
75 - 50	56	50	50	75
35 - 50	56	50	50	35



ADVANCED STEATITE GRINDING MEDIA AND LINERS

Note:

1) All dimensions are in M.M.

2) Dimensional tolerance: Up to 5mm: ± 0.15

From 5 to 10mm: ±0.20

Over 10mm: ±2%



GRINDING MEDIA & LINING BRICK

Material: C221/C-112

1 Ball Mill Rotation Speed:

Grinding in Ball Mill is achieved by rolling of grinding media falling freely So Ball Mill must rotate at a speed at which the Grinding Media is carried up the side enough to roll down again over but not so great that it tends to be carried clear or the material to be ground and then tail.

WRONG

Excessive speed
Causing media and
material to rotate with the
mill. No grinding.

WRONG

Too Fast Voids in Pebbles increased by centrifugal force thus reducing grinding contacts.

RIGHT

Correct speed
Perfect fall of Pebbles always
in contact ensures maximum
grinding efficiency.

Recommended Ball Mill Speed Ball Mill Speed I.D. Speed r.p.m.

Ball Mill I.D.	Speed r.p.m.
36 (3')	28
42 (3.5")	26
48 (4')	24
56 (4.5')	22
60 (5')	20
72 (6')	18

2 Size of Balls:

It is surface of the Balls or Pebbles that do the grinding by their contact with others. It is observed that a mix of three sizes gives best result.

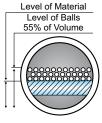
Recommended size of Balls 25% large size (50 - 60 mm) 50% medium size (30 - 40 mm) 25% Small size (30 mm)

3 Quantity of Balls:

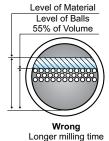
Ball charge should be 45% of their volume of the mill. However, higher the density better is the grinding.

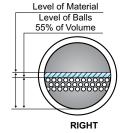
4 Quantity of the material:

Theoretically the most efficient use of grinding ball is made when all the voids are filled with the material and the balls are just covered with it.



Wrong
Excess quantity balls result into high wear rate of lining





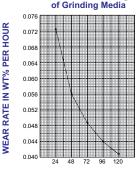
5 Consistency of Material:

The consistency of the mixture for wet grinding also effects the results. If the mixture is too thick balls will clog together. If the mixture is too thin then it will cause slipping. So the right amount of water is necessary.

6 Initial Size of material to be ground :

If the feed is fairly large it wears down the media and lining unnecessarily. A fine feed leads to efficient uniform and uncontaminated products. So it is always better to use finer material as far as possible.

Wear rate versus milling time of Grinding Media



GRINDING MEDIA
Technical Specifications

	•
Diameter Mm	App. No. Balls / Kg.
-	-
-	-
10	700
12.5	350
15	180
-	12.165
20	85
25	45
30	25
35-37	15
40	11
50	5.6
60	3 to 3.5

Physical Properties

Color	White
Sp. Gravity	2.7
Water Absorption %	0
Flexural Strength Kg/Cm2	1400
Compressive Strength	
Kg/Cm2	5000
Hardness (Moh's Scale)	7.5

SiO2	60-62
MgO	27-30
AI2O3	7-8
Fe2O3 + TiO2	0.2<
CaO	1.5<
BaO	2.5<



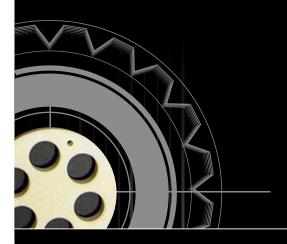
MATERIAL SPECIFICATION CHART

		Normal	Dense	Steatite	Steatite	Cordierite	Cordio- Sillmanite	Cordio- Sillmanite Cordierite	High Alumina	Alumina
Material Properties	Unit	Porcelain	Cordierite	Grade L-3	Grade L-3 Grade L-5	Porcelain	Refractory	Refractory	Porcelain	Ceramic
Equivalent to DIN EN 60672		C-112	C-210	C-220	C-221	C-410	C-510	C-511	C-610	C-780
PHYSICAL PROPERTIES										
Colour		Cream/White/ Grey	Off-white	Off White	Off White Satin Smooth	White	White/Buff	Brown	Off.White	Brown
Specific Geavity		2.3	2-2	2.6	2.7	2.3	1.8-1.9	1.9	2.6	3.2
Water Absorption	%	Less than 1	Less than 2%	0.5	0.0	0.0	22-24	15-20	0	0
Flexural Strength	Kg /cm²	008	-	1200	1400	800	300	300	1200	2500
Compressive Strength	Kg /cm²	2500	2500	4000	2000	2500	800	2000	3200	16000
Young's Modulus	Kg /cm ² X10 ⁶ 0.7	0.7	-	0.8	1.0	0.75	1	-	1.0	2.0
Hardness	Moh's Scale	6-6.5	-	6-7	2-9	6-6.5	7-8	-	7.0	8.0
THERMAL PROPERTIRS										
Coefficient of Thermal Expantion (30-600										
degree Celsius)	x 10-6/°C	2-9	4-5	6-7	6-7	6-7	4-5	4-5	5-6	6-8
Thermal Shock Resistance Down Shock	ပံ	200	500	250	300	400	500	750	300	250
Thermal Conductivity	W/M°K	1.4-2.5	1	2-3	2-3	1.2-2.5	1.3-1.8	1.3-1.8	2-6	10-16
Safe Operation Temp.	၁့	009	1000	1000	1050	009	1300	1000	1000	1100
Max. Temp.Withstanding Capacity	၁့	1200	1200	1200	1200	1200	1350	1200	1200	1200
ELECTRICAL PROPERTIES										
Dielectric Strengh (20°C)	KV/mm	8	1	10	20	10	ı	1	10	18
Dielectric Costant(20°C::1MHz)		5.0	1	5.5	6.5	0.9		1	7.0	8.0
Volume Resistivity (20°C)	Ohm-cm	1011	ı	1011	1011	1010		1	1011	10 ¹²
CHEMICAL COMPOSITION N.P.										
SiO ₂	%	70	70-75	60-65	60-65	70-72	45-50	55-57	40-45	1
AI2 O3	%	20	15-17	15-17	2-9	23-25	45-50	30-32	45-50	арр. 80
Mg o	%	-	10-12	18-20	25-27	1-3	1-2	7-8	-	-
APPLICATION										
		LT Insulator, Lamp	Ferrules	MCB Plates	HRC Sq. Bodies,	HRC Round	Kiln Furniture	Bobbins, Multi	High /Low	Coil Formers,
		Holder, Media Lining	High heat	Beads,	Band Heaters,	Bodies, Wire	Hot plates,	Hole, Tubes,	Voltage Electrical	Wear
		Block etc.	snock Items.	Insulators, Lamp Holders.	Eriusealbush, GrindingMedia,	Wound, Resistor, Tube, Different	Support.	Support.	Application Resistance	Resistant Parts.
					Liners.	Special Shape Insulators, Media.			Formers	





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